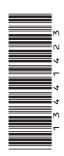




Frequency inverter \_\_\_\_\_ Operating instructions

ΕN





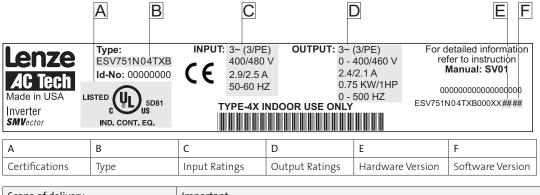
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This documentation applies to the SMV frequency inverter and contains important technical data regarding the installation, operation, and commissioning of the inverter.

These instructions are only valid for SMV frequency inverters with Model Number ending in 571. Please read these instructions in their entirety before commissioning the drive.



Scope of delivery	Important
<ul> <li>1 SMV Inverter with EPM installed (see Section 4.4)</li> <li>1 Operating Instructions manual</li> </ul>	<ul> <li>After receipt of the delivery, check immediately whether the items delivered match the accompanying papers. Lenze AC Tech does not accept any liability for deficiencies claimed subsequently.</li> <li>Claim: <ul> <li>visible transport damage immediately to the forwarder.</li> <li>visible deficiencies /incompleteness immediately to your Lenze AC Tech representative</li> </ul> </li> </ul>

Related Documents

The documentation listed herein contains information relevant to the operation of the SMVector frequency inverter. To obtain the latest documentation, visit the Technical Library at http://www.lenzeamericas.com.

Document #	Description
CMVINS01	SMVector Communications Module Installation Instruction
CMVMB401	SMVector ModBus RTU over RS485 Communications Reference Guide
CMVLC401	SMVector Lecom Communications Reference Guide
CMVCAN01	SMVector CANopen Communications Reference Guide
CMVDVN01	SMVector DeviceNet Communications Reference Guide
CMVETH01	SMVector EtherNet/IP Communications Reference Guide
CMVPFB01	SMVector PROFIBUS Communications Reference Guide
ALSV01	SMVector Additional I/O Module Installation and Operation Manual
DBV01	SMVector Dynamic Braking
PTV01	SMVector Potentiometer Install Instructions
RKV01	SMVector ESVZXK1 Remote Keypad
RKVU01	SMVector ESVZXH0 Remote Keypad (for NEMA 1 15-60HP (11-45kW) Drives)

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All information given in this documentation has been carefully selected and tested for compliance with the hardware and software described. Nevertheless, discrepancies cannot be ruled out. Lenze AC Tech does not accept any responsibility nor liability for damages that may occur. Any necessary corrections will be implemented in subsequent editions. This document is printed in the United States

## 1 Safety Information

### General

Some parts of Lenze AC Tech controllers can be electrically live and some surfaces can be hot. Nonauthorized removal of the required cover, inappropriate use, and incorrect installation or operation creates the risk of severe injury to personnel and/or damage to equipment.

All operations concerning transport, installation, and commissioning as well as maintenance must be carried out by qualified, skilled personnel who are familiar with the installation, assembly, commissioning, and operation of variable frequency drives and the application for which it is being used.

### Installation

Ensure proper handling and avoid excessive mechanical stress. Do not bend any components and do not change any insulation distances during transport, handling, installation or maintenance. Do not touch any electronic components or contacts. This drive contains electrostatically sensitive components, which can easily be damaged by inappropriate handling. Static control precautions must be adhered to during installation, testing, servicing and repairing of this drive and associated options. Component damage may result if proper procedures are not followed.

To ensure proper operation, do not install the drive where it is subjected to adverse environmental conditions such as combustible, oily, or hazardous vapors; corrosive chemicals; excessive dust, moisture or vibration; direct sunlight or extreme temperatures.

This drive has been tested by Underwriters Laboratory (UL) and is UL Listed in compliance with the UL508C Safety Standard. This drive must be installed and configured in accordance with both national and international standards. Local codes and regulations take precedence over recommendations provided in this and other Lenze AC Tech documentation.

The SMVector drive is considered a component for integration into a machine or process. It is neither a machine nor a device ready for use in accordance with European directives (reference machinery directive and electromagnetic compatibility directive). It is the responsibility of the end user to ensure that the machine meets the applicable standards.

#### **Electrical Connection**

When working on live drive controllers, applicable national safety regulations must be observed. The electrical installation must be carried out according to the appropriate regulations (e.g. cable cross-sections, fuses, protective earth [PE] connection). While this document does make recommendations in regards to these items, national and local codes must be adhered to.

The documentation contains information about installation in compliance with EMC (shielding, grounding, filters and cables). These notes must also be observed for CE-marked controllers. The manufacturer of the system or machine is responsible for compliance with the required limit values demanded by EMC legislation.

### Application

The drive must not be used as a safety device for machines where there is a risk of personal injury or material damage. Emergency Stops, over-speed protection, acceleration and deceleration limits, etc must be made by other devices to ensure operation under all conditions.

The drive does feature many protection devices that work to protect the drive and the driven equipment by generating a fault and shutting the drive and motor down. Mains power variances can also result in shutdown of the drive. When the fault condition disappears or is cleared, the drive can be configured to automatically restart, it is the responsibility of the user, OEM and/or integrator to ensure that the drive is configured for safe operation.

#### **Explosion Proof Applications**

Explosion proof motors that are not rated for inverter use lose their certification when used for variable speed. Due to the many areas of liability that may be encountered when dealing with these applications, the following statement of policy applies:

Lenze AC Tech Corporation inverter products are sold with no warranty of fitness for a particular purpose or warranty of suitability for use with explosion proof motors. Lenze AC Tech Corporation accepts no responsibility for any direct, incidental or consequential loss, cost or damage that may arise through the use of AC inverter products in these applications. The purchaser expressly agrees to assume all risk of any loss, cost or damage that may arise from such application.

### Operation

Systems including controllers must be equipped with additional monitoring and protection devices according to the corresponding standards (e.g. technical equipment, regulations for prevention of accidents, etc.). The controller may be adapted to your application as described in this documentation.

#### DANGER!

- After the controller has been disconnected from the supply voltage, live components and power connection must not be touched immediately, since capacitors could be charged. Please observe the corresponding notes on the controller.
- Close all protective covers and doors prior to and during operation.
- Do not cycle input power to the controller more than once every two minutes.
- For SMVector models that are equipped with a Disconnect Switch (11th character in model number is L or M), the Disconnect Switch is intended as a motor service disconnect and does not provide branch circuit protection to the inverter or motor. When servicing the motor, it is necessary to wait 3 minutes after turning this switch to the off position before working on motor power wiring as the inverter stores electrical power. To service the inverter, it is necessary to remove mains ahead of the drive and wait 3 minutes.

## Safety Notifications

All safety information given in these Operating Instructions includes a visual icon, a bold signal word and a description.



Signal Word! (characterizes the severity of the danger) NOTE (describes the danger and informs on how to proceed)

lcon	Signal Word	Meaning	Consequences if ignored
Â	DANGER!	Warns of hazardous electrical voltage.	Death or severe injuries.
$\triangle$	WARNING!	Warns of potential, very hazardous situations.	Risk of severe injury to personnel and/ or damage to equipment.
	WARNING! Hot Surface	Warns of hot surface and risk of burns. Labels may be on or inside the equipment to alert people that surfaces may reach dangerous temperatures.	Risk of severe injury to personnel.
STOP	STOP!	Warns of potential damage to mate- rial and equipment.	Damage to the controller/drive or its environment.
i	NOTE	Designates a general, useful note.	None. If observed, then using the con- troller/drive system is made easier.

## Harmonics Notification in accordance with EN 61000-3-2, EN 61000-3-12:

Operation in public supply networks (Limitation of harmonic currents i.a.w. EN 61000-3-2, Electromagnetic Compatibility (EMC) Limits). Limits for harmonic current emissions (equipment input current up to 16A/ phase).

Directive	Total Power connected to Mains (public supply)	Additional Measures Required for Compliance (2)					
	< 0.5kW	with mains choke					
EN 61000-3-2	0.5 1kW	with active filter					
	> 1kW	complies without additional measures					
EN 61000-3-12 16 75amp		Additional measures are required for compliance with the standard					

(1) For compliance with EMC regulations, the permissable cable lengths may change.

(2) The additional measures described only ensure that the controller meets the requirements of the EN 61000-3-2.

The machine/system manufacturer is responsible for the machine's compliance with the regulations.

## Safety Information in accordance with EN 61800-5-1:



DANGER! Hazard of Electrical Shock

Capacitors retain charge for approximately 180 seconds after power is removed. Allow at least 3 minutes for discharge of residual charge before touching the drive.

# $\hat{\mathbf{M}}$

- WARNING!
- This product can cause a d.c. current in the PE conductor. Where a residual currentoperated (RCD) or monitoring (RCM) device is used for protection in case of direct or indirect contact, only an RCD or RCM Type B is allowed on the supply side of this product. Leakage Current may exceed 3.5mA AC. The minimum size of the PE conductor shall
- comply with local safety regulations for high leakage current equipment.
- In a domestic environment, this product may cause radio interference in which case supplementary mitigation measures may be required.



#### NOTE

Control and communications terminals provide reinforced insulation (i.e. considered SELV or PELV, providing protection in case of direct contact) when the drive is connected to a power system rated up to 300VAC between phase to ground (PE) and the applied voltage on Terminals 16 and 17 is less than 150VAC between phase to ground. Otherwise, control and communications terminals provide basic insulation.

## Safety Information in accordance with UL:

**Note for UL approved system with integrated controllers:** UL warnings are notes which apply to UL systems. The documentation contains special information about UL.



- Suitable for use on a circuit capable of delivering not more than 200,000 rms
- symmetrical amperes, at the maximum voltage rating marked on the drive.
- Use minimum 75 °C copper wire only.
- Shall be installed in a pollution degree 2 macro-environment.
- NEMA 1 (IP31) models shall be installed in a pollution degree 2 macro-environment.
- All models are suitable for installation in a compartment handling Conditioned Air (i.e., plenum rated).

Torque Requirements (in accordance with UL) are listed in section 3.2.1, Power Connections.

## 2 Technical Data

## 2.1 Standards and Application Conditions

Conformity	CE	Low Voltage (2006/95/EC) & EMC (2004/108/EC) Directives				
Approvals	UL508C	Underwriters Laboratories -Power Conversion Equipment				
Input voltage phase imbalance	≤2%					
Supported Power Systems	TT TN	<ul> <li>For central grounded systems, operation is permitted without restrictions.</li> <li>For corner grounded 400/500V systems, operation is possible but reinforced insulation to control circuits is compromised.</li> </ul>				
Humidity	< 95% non-condens	ing				
	Transport	-25 +70°C				
Temperature range	Storage	-20 +70°C				
	Operation	-10 +55°C (with 2.5%/°C current derating above +40°C)				
Installation height	0 - 4000m a.m.s.l.	(with 5%/1000 m current derating above 1000m a.m.s.l.)				
Vibration resistance	acceleration resistant up to 1.0g					
🕂 Earth leakage current	> 3.5 mA to PE	3.5 mA to PE				
	<= 4.0 Hp (3.0 kW)	30 meters shielded, 60 meters un-shielded				
Max Permissable Cable Length (1)	=> 5.0 Hp (3.7 kW)	50 meters shielded, 100 meters un-shielded.				
	IP31/NEMA 1	IP65/NEMA 4X				
Enclosure	NEMA 1 and NEMA 4X model enclosures are plenun rated in accordance with UL 508C and are suitable for installation in a compartment handling conditioned air.					
Protection measures against	short circuit, earth fault, phase loss, over voltage, under voltage, motor stalling, over temperature, motor overload					
	< 0.5kW	with mains choke				
Compliance with EN 61000-3-2 Requirements <sup>(2)</sup>	0.5 1kW	with active filter				
•	>1kW	without additional measures				
Compliance with EN 61000-3-12 Requirements <sup>(2)</sup>	16 75amp	Additional measures required for compliance with EN 61000- 3-12				

Operation in public supply networks (Limitation of harmonic currents i.a.w. EN 61000-3-2, Electromagnetic Compatibility (EMC) Limits). Limits for harmonic current emissions (equipment input current up to 16A/ phase).

(1) The stated cable lengths are permissible at default carrier frequencies (refer to parameter P166).

(2) The additional measures described only ensure that the controller meets the requirements of the EN 61000-3-2.

The machine/system manufacturer is responsible for the machine's compliance with the regulations.

## 2.2 SMV Type Number Designation

The table herein lists the SMVector Inverter models used in CaptiveAire systems.

CaptiveAire Model #	Mains Voltage	Нр	kW
ESV751N01SXB571	120 VAC, 1-phase	1.0	0.75
ESV112N01SXB571	120 VAC, 1-phase	1.5	1.1
ESV371N02YXB571	240 VAC, 1- / 3-phase	0.5	0.37
ESV751N02YXB571	240 VAC, 1- / 3-phase	1.0	0.75
ESV112N02TXB571	240 VAC, 3-phase	1.5	1.1
ESV112N02YXB571	240 VAC, 1- / 3-phase	1.5	1.1
ESV152N02YXB571	240 VAC, 1- / 3-phase	2.0	1.5
ESV222N02YXB571	240 VAC, 1- / 3-phase	3.0	2.2
ESV402N02TXB571	240 VAC, 3-phase	5.0	4.0
ESV552N02TXB571	240 VAC, 3-phase	7.5	5.5
ESV752N02TXB571	240 VAC, 3-phase	10	7.5
ESV751N04TXB571	480/400 VAC, 3-phase	1.0	0.75
ESV112N04TXB571	480/400 VAC, 3-phase	1.5	1.1
ESV152N04TXB571	480/400 VAC, 3-phase	2.0	1.5
ESV222N04TXB571	480/400 VAC, 3-phase	3.0	2.2
ESV402N04TXB571	480/400 VAC, 3-phase	5.0	4.0
ESV552N04TXB571	480/400 VAC, 3-phase	7.5	5.5
ESV752N04TXB571	480/400 VAC, 3-phase	10	7.5
ESV751N06TXB571	600 VAC, 3-phase	0.5	0.37
ESV152N06TXB571	600 VAC, 3-phase	2.0	1.5
ESV222N06TXB571	600 VAC, 3-phase	3.0	2.2
ESV402N06TXB571	600 VAC, 3-phase	5.0	4.0
ESV552N06TXB571	600 VAC, 3-phase	7.5	5.5
ESV752N06TXB571	600 VAC, 3-phase	10	7.5

i

NOTE

#### Prior to installation make sure the enclosure is suitable for the end-use environment

Variables that influence enclosure suitability include (but are not limited to) temperature, airborne contaminates, chemical concentration, mechanical stress and duration of exposure (sunlight, wind, precipitation).

## 2.3 Ratings

## 120V / 240VAC Models

Mains = 120V Single Phase (1/N/PE) (90132V), 240V Single Phase (2/PE) (170264V); 4862Hz										
Туре	Power		Mains Current		Output Current		Heat Loss (Watts)			
			120V	240V	Cont (In)	Max I	N1/IP31			
	Нр	kW	A	A	A	%				
ESV3711S	0.5	0.37	9.2	4.6	2.4	200	32			
ESV7511S	1	0.75	16.6	8.3	4.2	200	52			
ESV1121S	1.5	1.1	20	10.0	6.0	200	74			

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NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

### 240VAC Models

Mains = 240V Single Phase (2/PE) (170264V); 4862Hz									
Туре	Power		Power Mains Current		t Current	Heat Loss (Watts)			
	Hp kW		240V A	Cont (In) Max I A %		N1/IP31			
ESV37125	0.5 0.37		5.1	2.4 200					
ESV7512S	1 0.75		8.8	4.2 200					
ESV11225	1.5	1.1	12.0	6.0	200				
ESV1522S	ESV1522S 2 1.5		13.3	7.0 200					
ESV2222S	3	2.2	17.1	9.6	200				

240V Single Phase (2/PE) (170264V), 240V Three Phase (3/PE) (170264V); 4862Hz									
Туре	Power		Mains Current		Outpu	t Current	Heat Loss (Watts)		
	Нр	kW	1~ (2/PE) A	3~ (3/PE) A	Cont (In) A	Max I %	N1/IP31		
ESV3712Y	0.5	0.37	5.1	2.9	2.4	200	27		
ESV7512Y	1	0.75	8.8	5.0	4.2	200	41		
ESV1122Y	1.5	1.1	12.0	6.9	6.0	200	64		
ESV1522Y	2	1.5	13.3	8.1	7.0	200	75		
ESV2222Y	3	2.2	17.1	10.8	9.6	200	103		

240V Three Phase (3/PE) (170264V); 4862Hz								
Туре	Power		Mains Current	Output Current		Heat Loss (Watts)		
	Hp kW		240V A	Cont (I <sub>n</sub> ) Max I A %		N1/IP31		
ESV1122T	1.5	1.1	6.9	6	200	64		
ESV1522T	2 1.5		8.1	7	200	75		
ESV2222T	3 2.2		10.8	9.6	200	103		
ESV4022T	5	4.0	18.6	16.5	200	154		
ESV5522T	5522T 7.5 5.5		26	23	200	225		
ESV7522T	2T 10 7.5		33	29	200	274		

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

#### 400...480VAC Models

400 480V Three Phase (3/PE) (400V: 340440V), (480V: 340528V); 4862Hz													
Туре	Power		Mains Current		Output Current				Heat Loss (Watts)				
	Нр	kW	400V A	480V A	Cont (I <sub>n</sub> ) A		· · · · ·		· · · · ·			ax I %	N1/IP31
					400V	480V	400V	480V					
ESV3714T	0.5	0.37	1.7	1.5	1.3	1.1	175	200	23				
ESV7514T	1	0.75	2.9	2.5	2.4	2.1	175	200	37				
ESV1124T	1.5	1.1	4.2	3.6	3.5	3.0	175	200	48				
ESV1524T	2	1.5	4.7	4.1	4.0	3.5	175	200	57				
ESV2224T	3	2.2	6.1	5.4	5.5	4.8	175	200	87				
ESV3024T	4	3.0	8.3	7.0	7.6	6.3	175	200					
ESV4024T	5	4.0	10.6	9.3	9.4	8.2	175	200	128				
ESV5524T	7.5	5.5	14.2	12.4	12.6	11.0	175	200	178				
ESV7524T	10	7.5	18.1	15.8	16.1	14.0	175	200	208				

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

For 400...480 VAC models, the output current maximum (%) in the 400V column is used when P107 = 0 For 400...480 VAC models, the output current maximum (%) in the 480V column is used when P107 = 1

## 600VAC Models

600V Three Phase (3/PE) (425660V); 4862Hz									
Туре	Pov	wer	Mains Current	Output Current		Heat Loss (Watts)			
	Нр	kW	А	Cont (I <sub>n</sub> ) A	Max I %	N1/IP31			
ESV7516T	1	0.75	2	1.7	200	37			
ESV1526T	2	1.5	3.2	2.7	200	51			
ESV2226T	3	2.2	4.4	3.9	200	68			
ESV4026T	5	4	6.8	6.1	200	101			
ESV5526T	7.5	5.5	10.2	9	200	148			
ESV7526T	10	7.5	12.4	11	200	172			

#### NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.



#### STOP!

- For installations above 1000m a.m.s.l., derate I<sub>n</sub> by 5% per 1000m, do not exceed 4000m a.m.s.l.
- Operation above 40°C, derate I<sub>n</sub> by 2.5% per °C, do not exceed 55°C.

Output Current (In) derating for Carrier Frequency (P166) for NEMA 1 (IP31) Models:

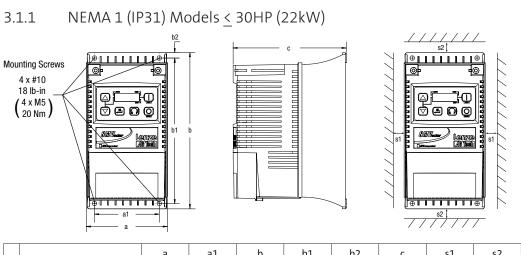
- If P166=2 (8 kHz), derate I to 92% of drive rating
- If P166=3 (10 kHz), derate I to 84% of drive rating
- Output Current (In) derating for Carrier Frequency (P166) for NEMA 4X (IP65) Models:
  - If P166=1 (6 kHz), derate I to 92% of drive rating
  - If P166=2 (8 kHz), derate I to 84% of drive rating
  - If P166=3 (10 kHz), derate I to 76% of drive rating

## 3 Installation

## 3.1 Dimensions and Mounting

## MARNING!

Drives must not be installed where subjected to adverse environmental conditions such as: combustible, oily, or hazardous vapors; corrosive chemicals; excessive dust, moisture or vibration; direct sunlight or extreme temperatures.



	Туре	a in (mm)	a1 in (mm)	b in (mm)	b1 in (mm)	b2 in (mm)	c in (mm)	s1 in (mm)	s2 in (mm)	m Ib (kg)
G1	ESV251~~~~B; ESV371~~~~B ESV751~~~~B	3.90 (99)	3.12 (79)	7.48 (190)	7.00 (178)	0.24 (6)	4.35 (111)	0.6 (15)	2.0 (50)	2.0 (0.9)
G2	ESV112~~~~B; ESV152~~~~B ESV222~~~~B	3.90 (99)	3.12 (79)	7.52 (191)	7.00 (178)	0.26 (7)	5.45 (138)	0.6 (15)	2.0 (50)	2.8 (1.3)
G3	ESV402~~~~B	3.90 (99)	3.12 (79)	7.52 (191)	7.00 (178)	0.30 (8)	5.80 (147)	0.6 (15)	2.0 (50)	3.2 (1.5)
H1	ESV552~~~~B; ESV752~~~~B	5.12 (130)	4.25 (108)	9.83 (250)	9.30 (236)	0.26 (7)	6.30 (160)	0.6 (15)	2.0 (50)	6.0 (2.0)
J1	ESV113~~~~B; ESV153~~~~B ESV183~~~~B; ESV23~~~~B;	6.92 (176)	5.75 (146)	12.50 (318)	11.88 (302)	0.31 (8)	8.09 (205)	0.6 (15)	2.0 (50)	13.55 (6.15)

Conduit Hole Dimensions	Туре	N in (mm)	P in (mm)	P1 in (mm)	Q in (mm)	S in (mm)
Q Q	G1	1.84 (47)	1.93 (49)	.70 (18)	1.00 (25)	.88 (22)
	G2	1.84 (47)	3.03 (77)	.70 (18)	1.00 (25)	.88 (22)
	G3	1.84 (47)	3.38 (86)	.70 (18)	1.00 (25)	.88 (22)
	H1	2.46 (62)	3.55 (90)	.13 (3)	1.38 (35)	1.13 (29)
P	111	2.40 (02)	5.55 (90)	.15 (5)	1.58 (55)	.88 (22)
	J1	2 22 (04)	4 62 (117)	.73 (19)	1 40 (26)	1.31 (33)
	Τι	3.32 (84)	4.62 (117)	.75 (19)	1.40 (36)	.88 (22)

## 3.2 Electrical Installation

#### Installation After a Long Period of Storage



#### STOP!

Severe damage to the drive can result if it is operated after a long period of storage or inactivity without reforming the DC bus capacitors.

If input power has not been applied to the drive for a period of time exceeding three years (due to storage, etc), the electrolytic DC bus capacitors within the drive can change internally, resulting in excessive leakage current. This can result in premature failure of the capacitors if the drive is operated after such a long period of inactivity or storage.

In order to reform the capacitors and prepare the drive for operation after a long period of inactivity, apply input power to the drive for 8 hours prior to actually operating the motor.

#### 3.2.1 Power Connections



#### STOP!

If the kVA rating of the AC supply transformer is greater than 10 times the input kVA rating of the drive(s), an isolation transformer or 2-3% input line reactor must be added to the line side of the drive(s).



STOP

#### DANGER! Hazard of electrical shock!

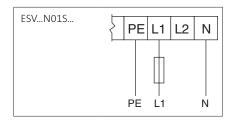
Circuit potentials up to 600 VAC are possible. Capacitors retain charge after power is removed. Disconnect power and wait at least three minutes before servicing the drive.

#### STOP!

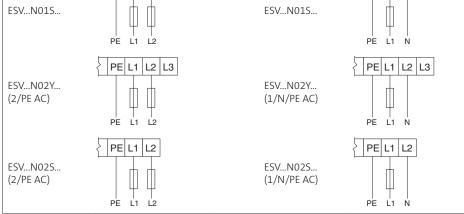
- Verify mains voltage before connecting to drive.
- Do not connect mains power to the output terminals (U,V,W)! Severe damage to the drive will result.
- Do not cycle mains power more than once every two minutes. Damage to the drive may result.

Mains and Motor Terminations								
Туре	Torque	Strip Length						
<5HP	12 lb-in (1.3 Nm)	5/16 in (8mm)						
ESV552xx2T, ESV752xx2T, ESV113xx4/6, ESV153xx4/6, ESV183xx6, ESV223xx6	16 lb-in (1.8 Nm)	5/16 in (8mm)						
ESV552xx4Txx, ESV752xx4Txx, ESV552xx6Txx, ESV752xx6Txx	12 lb-in (1.3Nm)	0.25 in (6mm						
ESV113xx2xxx, ESV153xx2xxx, ESV183xx4xxx, ESV223xx4xxx, ESV303xx4xxx	24 lb-in (2.7 Nm)	7/16 in (10mm)						
ESV373xx4xxx, ESV453xx4xxx	27 lb-in (3.05 Nm)	0.75 in (19mm)						

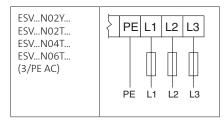
#### 3.2.1.1 Mains Connection to 120VAC Single-Phase Supply



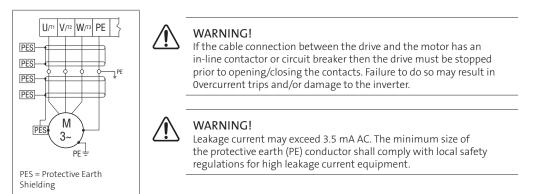
## Mains Connection to 240VAC Single-Phase Supply PE L1 L2 N PE L1 L2 N



3.2.1.3 Mains Connection to Three-Phase Supply



3.2.1.4 **Motor Connection** 





3.2.1.2

#### STOP! In the case of a Spinning Motor:

To bring free-wheeling loads such as fans to a rest before starting the drive, use the DC injection braking function. Starting a drive into a freewheeling motor creates a direct short-circuit and may result in damage to the drive.

Confirm motor suitability for use with DC injection braking. Consult parameter P110 for starting / restarting into spinning motors.

## Installation

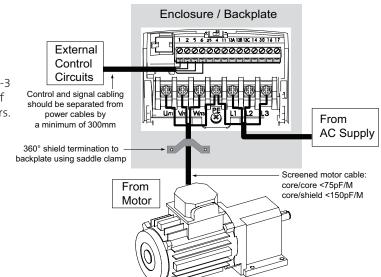
#### 3.2.1.5 Installation Recommendations for EMC Compliance

For compliance with EN 61800-3 or other EMC standards, motor cables, line cables and control or communications cables must be shielded with each shield/screen clamped to the drive chassis. This clamp is typically located at the conduit mounting plate.

The EMC requirements apply to the final installation in its entirety, not to the individual components used. Because every installation is different, the recommended installation should follow these guidelines as a minimum. Additional equipment (such as ferrite core absorbers on power conductors) or alternative practices may be required to meet conformance in some installations.

Motor cable should be low capacitance (core/ core <75pF/m, core/shield <150pF/m). Filtered drives can meet the class A limits of EN 55011 and EN 61800-3 Category 2 with this type of motor cable up to 10 meters.

NOTE: Refer to Appendix A for recommended cable lengths. Any external line filter should have its chassis connected to the drive chassis by mounting hardware or with the shortest possible wire or braid.



#### 3.2.2 Fuses/Cable Cross-Sections

#### i NOTE: Observe local regulations. Local codes may supersede these recommendations

#### WARNING: Per UL, use a FUSE for 240V drives requiring >40A protection and for 400/480/600V drives requiring >32A protection. $\triangle$

		Recommendations							
	Туре	Fuse	Miniature circuit	Fuse <sup>(2)</sup>	Breaker <sup>(3)</sup>	Input Power Wiring (L1, L2, L3, PE)			
		Tuse	breaker <sup>(1)</sup>	North A	America	[mm²]	[AWG]		
	ESV251N01SXB	M10 A	C10 A	10 A	10 A	1.5	14		
120V 1~	ESV371N01SXB	M16 A	C16 A	15 A	15 A	2.5	14		
1 (1/N/PE)	ESV751N01SXB	M25 A	C25 A	25 A	25 A	4	10		
	ESV112N01SXB	M32 A	C32 A	30A	30A	4	10		
	ESV251N01SXB, ESV251N02SXB, ESV371N01SXB, ESV371N02YXB	M10 A	C10 A	10 A	10 A	1.5	14		
240V	ESV751N01SXB, ESV751N02YXB	M16 A	C16 A	15 A	15 A	2.5	14		
1~ (2/PE)	ESV112N02YXB, ESV112N01SXB	M20 A	C20 A	20 A	20 A	2.5	12		
(2/1 L)	ESV152N02YXB	M25 A	C25 A	25 A	25 A	2.5	12		
	ESV222N02YXB	M32 A	C32A	30 A	30 A	4	10		
	ESV371N02YXB, ESV751N02YXB	M10 A	C10 A	10 A	10 A	1.5	14		
	ESV112N02YXB, ESV152N02YXB, ESV112N02TXB, ESV152N02TXB	M16 A	C16 A	12 A	12 A	1.5	14		
240V	ESV222N02YXB, ESV222N02TXB	M20 A	C20 A	20 A	20 A	2.5	12		
240V 3~	ESV402N02TXB	M32 A	C32 A	30 A	30 A	4.0	10		
(3/PE)	ESV552N02TXB	M40 A	C40 A	35 A	35 A	6.0	8		
	ESV752N02TXB	M50 A	C50 A	45 A		10	8		
	ESV113N02TXB	M80 A	C80 A	80 A		16	6		
	ESV153N02TXB	M100 A	C100 A	90 A		16	4		
	ESV371N04TXBESV222N04TXB	M10 A	C10 A	10 A	10 A	1.5	14		
	ESV402N04TXB	M16 A	C16 A	20 A	20 A	2.5	14		
	ESV552N04TXB	M20 A	C20 A	20 A	20 A	2.5	14		
400V or 480V	ESV752N04TXB	M25 A	C25 A	25 A	25 A	4.0	10		
3~(3/PE)	ESV113N04TXB	M40 A	C40 A	40 A		4	8		
,	ESV153N04TXB	M50 A	C50 A	50 A		10	8		
	ESV183N04TXB	M63 A	C63A	70 A		10	6		
	ESV223N04TXB	M80 A	C80 A	80 A		16	6		
	ESV751N06TXBESV222N06TXB	M10 A	C10 A	10 A	10 A	1.5	14		
	ESV402N06TXB	M16 A	C16 A	12 A	12 A	1.5	14		
	ESV552N06TXB	M16 A	C16 A	15 A	15 A	2.5	14		
600V	ESV752N06TXB	M20 A	C20 A	20 A	20 A	2.5	12		
3~(3/PE)	ESV113N06TXB	M32 A	C32 A	30 A	30 A	4	10		
	ESV153N06TXB	M40 A	C40 A	40 A		4	8		
	ESV183N06TXB	M50 A	C50 A	50 A		6	8		
	ESV223N06TXB	M63 A	C63 A	60 A		10	8		

#### Notes for Fuse and Cable Table:

(1) Installations with high fault current due to large supply mains may require a type D circuit breaker.

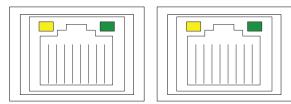
(2) UL Class CC or T fast-acting current-limiting type fuses, 200,000 AIC, preferred. Bussman KTK-R, JJN or JJS or equivalent. (3) Thermomagnetic type breakers preferred.

Observe the following when using Ground Fault Circuit Interrupters (GFCIs):

- Installation of GFCI only between supplying mains and controller.
  The GFCI can be activated by:
- - capacitive leakage currents between the cable screens during operation (especially with long, screened motor cables) - connecting several controllers to the mains at the same time
  - RFI filters

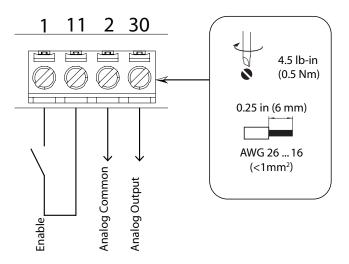
## 3.2.3 Control Terminals

Serial Communication Ports:



Dual port RJ-45 For Modbus RS-485 Daisy Chaining

Control Terminals:

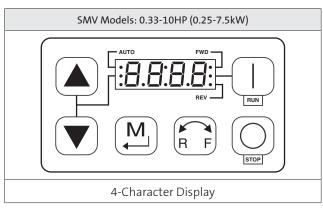


Control Terminal Strip Descriptions

Terminal	Description	Important
1	Digital Input: Start/Stop	input resistance = 2.6kΩ
11	Internal DC supply for external devices	+12 VDC, max. 50 mA
2	Analog Common	
30	Analog Output: Configurable with P150P155	010 VDC, max. 20 mA

# 4 Commissioning

## 4.1 Local Keypad & Display



Display	START BUTTON								
RUN	In Local Mode (P100 = 0, 4, 6), this button will start the drive.								
	STOP BUTTON								
$\bigcirc$	Stops the drive, regardless of which mode the drive is in.								
STOP	MARNING! When JOG is active, the STOP button will not stop the drive!								
	ROTATION								
RF	In Local Mode (P100 = 0, 4, 6), this selects the motor rotation direction: - The LED for the present rotation direction (FWD or REV) will be on - Press R/F; the LED for the opposite rotation direction will blink - Press M within 4 seconds to confirm the change - The blinking direction LED will turn on, and the other LED will turn off								
	When rotation direction is changed while the drive is running, the commanded direction LED will blink until the drive is controlling the motor in the selected direction. Rotation is set in P112. When P112 = 0, rotation is forward only. When P112 = 1 rotation is forward and reverse.								
	MODE								
M	Used to enter/exit the Parameter Menu when programming the drive and to enter a changed parameter value.								
	UP AND DOWN BUTTONS								
	Used for programming and can also be used as a reference for speed, PID setpoint, or torque setpoint.								
	When the $\blacktriangle$ and $\checkmark$ buttons are the active reference, the middle LED on the left side of the display will be on.								

Display	INDICATING LEDs (on 4-character display)							
	FWD LED: Indicate the present rotation direction is forward. Refer to ROTATION description above.							
	REV LED: Indicate the present rotation direction is reverse. Refer to ROTATION description above.							
	AUTO LED: Indicates that the drive has been put into Auto mode from one of the TB13 inputs (P121P124 set to 17). Indicates that PID mode is active (if PID mode is enabled). Indicates that sequencer mode is active (if sequencer mode is enabled).							
	RUN LED: Indicates that the drive is running.							
••	▲ ▼ LED: Indicates that the $▲$ ▼ are the active reference.							
	NOTE If the keypad is selected as the auto reference (P121P124 is 6) and the corresponding TB-13 input is closed, the AUTO LED and ▲ ▼ LEDs will both be on.							

## 4.2 Drive Display and Modes of Operation

#### Speed Mode Display

In the standard mode of operation, the drive frequency output is set directly by the selected reference (keypad, analog reference, etc.). In this mode, the drive display will show the drive's output frequency.

#### PID Mode Display

When the PID mode is enabled and active, the normal run display shows the actual PID setpoint. When PID mode is not active, the display returns to showing the drive's output frequency.

#### Torque Mode Display

When the drive is operating in Vector Torque mode, the normal run display shows the drive's output frequency.

#### Alternate (Run-Screen) Display

When P179 (Run Screen Display) is set to a value other than 0, one of the diagnostic parameters (P501... P599) is displayed. Example: if P179 is set to 1, then diagnostic parameter P501 (Software version) is displayed. If P179 =2, then P502 (Drive ID) is displayed.

#### Status/Fault messages **Change Parameters** StoP P194 = 0000 D. 100 N/ 60.0 PASS M • • • 20. Г EL 8 P 104 . . . 15 s 10225 12.0 Frr M . . . M Р5Ч 8 F .AF 60 s F .UF V0106

### 4.3 Parameter Setting

## 4.4 Electronic Programming Module (EPM)

The EPM contains the drives operational memory. Parameter settings are stored in the EPM and setting changes are made to the "User settings" in the EPM.

An optional EPM Programmer (model EEPM1RA) is available that allows: • An EPM to be copied directly to another EPM.

- An EPM to be copied to the memory of the EPM Programmer.
- Stored files can be modified in the EPM Programmer.
- Stored files can be copied to another EPM.

As the EPM Programmer is battery operated, parameter settings can be copied to an EPM and inserted into a drive without power being applied to the drive. This means that the drive will be fully operational with the new settings on the next application of power.

Additionally, when the drives parameter settings are burned into an EPM with the EPM Programmer, the settings are saved in two distinct locations; the "User settings" and the "OEM default settings". While the User settings can be modified in the drive, the OEM settings cannot. Thus, the drive can be reset not only to the "factory" drive default settings (shown in this manual), but can be set to the Original Machine settings as programmed by the OEM.

The user area contents of the EPM are what are copied into the OEM space by the EPM programmer. When parameter modifications are made to the drive and then a copy made via the EPM Programmer, these are the settings that will be available by the OEM selections from P199. The EPM Programmer is the only way to load the OEM area of the EPM.

While the EPM can be removed for copying or to use in another drive, it must be installed for the drive to operate (a missing EPM will trigger an **F\_F** I fault)



EPM Module in SMV Drive

## 4.5 Parameter Menu

## 4.5.1 Basic Setup Parameters

Code		Possible	Settings						
No.	Name	Default	Selection			IMPORTANT			
P 100	Start Control	0	0 Local K	eypad		Use RUN button on front of drive to start			
	Source		1 Terminal Strip			Use start/stop circuit wired into the terminal strip. Refer to section 3.2.3			
			2 Netwo	rk Only		<ul> <li>Start command must come from network (Modbus, CANopen, etc)</li> <li>SMV models &lt;15HP (11kW) require optional communication module (refer to the network module documentation).</li> </ul>			
				isables TB-1	L as a STOP input! S ults (see P199)	TOP circuitry may be disabled if parameters			
		i				frive is always active except in JOG mode. set to a value other than 0.			
P 10 I	Standard	0	0 Keypad	l (Local or Re	emote)	Selects the default speed or torque reference			
	Reference		1 0-10 VDC			when no Auto Reference is selected using the			
	Source		2 4-20 m			TB-13 input.			
			3 Preset						
				#2 (P132)					
				#2 (P132) #3 (P133)					
				. ,					
			6 Netwo 7 Preset						
				•	egment #1 (P710)	Selections 7, 8 & 9 are not valid for PID setpoint or torque reference.			
			8 Preset Sequence Segment #2 (P715)			serpoint of torque reference.			
					egment #3 (P720)				
P 102	Minimum Frequency	0.0	0.0	{Hz}	P103	<ul> <li>P102, P103 are active for all speed references</li> <li>When using an analog speed reference, also</li> </ul>			
P 103	Maximum	80.0	7.5	{Hz}	500	see P160, P161			
	Frequency	i	<ul> <li>To set F</li> <li>Scroll</li> <li>Release</li> </ul>	P103 above up to 120 F se ▲ buttor	t below Minimum 120 Hz: Hz; display shows <b>H</b> h and wait one secc gain to continue in	HiFr (flashing). cond.			
	WARNING!	1	1 11055		<u></u>				
∠!\		′machine n Iage to equ	nanufacture iipment and	r before op injury to p	erating above rated ersonnel!	frequency. Overspeeding the motor/machine			
Р 104	Acceleration Time 1	30.0	0.0	{s}	3600	<ul> <li>P104 = time of frequency change from 0 Hz to P167 (base frequency)</li> <li>P105 = time of frequency change from</li> </ul>			
P 105	Deceleration Time 1	30.0	0.0	{s}	3600	<ul> <li>P105 – time of nequency change non P167 to 0 Hz</li> <li>For S-ramp accel/decel, adjust P106</li> </ul>			
i	EXAMPLE: IF P1 from 0 Hz to 12			).0 s and P1	67 (base frequency	) = 60 Hz; then the rate of frequency change			
P 106	S-Ramp Integration Time	0.0	0.0	{s}	50.0	<ul> <li>P106 = 0.0: Linear accel/decel ramp</li> <li>P106 &gt; 0.0: Adjusts S-ramp curve for smoother ramp</li> </ul>			

Code	Code		Settings	IMPORTANT			
No.	Name	Default	Selection				
<sup>כי ז</sup> רסו P	Line Voltage Selection	1*	0 Low (120, 200, 400, 480VAC) 1 High (120, 240, 480, 600VAC)	* The default setting is 1 for all drives excep when using "Reset to 50Hz default settings (Parameter P199, selection 4) with 480 models. In this case, the default setting is 0			
P 108	Motor Overload	100	30 {%} 100	P108 = motor current rating x 100 SMV output rating Example: if motor = 3amps and SMV = 4amps, then P108 = 75%			
		i	thermal overload function of the SMV is	listed on the motor dataplate. The motor UL approved as a motor protection device. uld result in significantly reducing the motor			
P 109	Motor Overload Type	0	0 Speed Compensation Reduces the allowable continuous current when operating below 30Hz.				
			1 No Speed Compensation Example: Motor is cooled by forced ventilation as apposed to shaft mounted, self cooling fans.	Ir: rated current (%), f: motor frequency (Hz)			

# Commissioning

Code		Possible	Settings		
No.	No. Name		Selection	IMPORTANT	
P I 10	Start Method	3	0 Normal		
			1 Start on Power-up	Drive will automatically start when power is applied.	
			2 Start with DC Brake	When start command is applied, drive will apply DC braking according to P174, P175 prior to starting the motor	
			3 Auto Restart	Drive will automatically restart after faults, or when power is applied.	
			4 Auto Restart with DC Brake	Combines settings 2 and 3	
			5 Flying Start/Restart - Type 1	<ul> <li>Drive will automatically restart after faults, or when power is applied.</li> <li>After 3 failed attempts, drive will Auto Restart with DC brake.</li> </ul>	
			6 Flying Start/Restart - Type 1	<ul> <li>P110 = 5, 7: Performs speed search, starting at Max Frequency (P103)</li> <li>P110 = 6, 8: Performs speed search, starting</li> </ul>	
			7 Flying Start /Restart - Type 2 for 2-pole motors requiring a flying	<ul> <li>at the last output frequency prior to faulting or power loss</li> <li>If P111 = 0, a flying START is performed when</li> </ul>	
			restart	a start command is applied.	
		<ul> <li>fault will occur if start command is a</li> <li>P110 = 1, 36: For automatic start/res and the start command must be pres</li> <li>P110 = 2, 46: If P175=999.9, dc braki</li> <li>P110 = 36: Drive will attempt 5 rest (fault lockout) and requires manual re</li> <li>P110 = 5, 6: If drive cannot catch the second secon</li></ul>	<ul> <li>P110 = 7,8: Utilizes P280/281 to set Max Current Level and Decel Time for restart</li> </ul>		
			<ul> <li>P110 = 0, 2: Start command must be applied at least 2 seconds after power-up; FUF fault will occur if start command is applied too soon.</li> <li>P110 = 1, 36: For automatic start/restart, the start source must be the terminal strip and the start command must be present.</li> <li>P110 = 2, 46: If P175=999.9, dc braking will be applied for 15s.</li> <li>P110 = 36: Drive will attempt 5 restarts; if all restart attempts fail, drive displays LC (fault lockout) and requires manual reset.</li> </ul>		
			ting may cause damage to equipment used on equipment that is inaccessible	t and/or injury to personnel! Automatic starting/ e to personnel.	
РІП	Stop Method	0	0 Coast	Drive's output will shut off immediately upon a stop command, allowing the motor to coast to a stop	
			1 Coast with DC Brake	The drive's output will shut off and then the DC Brake will activate (refer to P174, P175)	
			2 Ramp	The drive will ramp the motor to a stop according to P105 or P126.	
			3 Ramp with DC Brake	The drive will ramp the motor to 0 Hz and then the DC Brake will activate (refer to P174, P175)	
P I 12	Rotation	1	0 Forward Only	If PID mode is enabled, reverse direction is	
			1 Forward and Reverse	disabled (except for Jog).	

## 4.5.2 I/O Setup Parameters

Code		Possible Settings						
No. Name		Default	Selectio	n		IMPORTANT		
P 12 I	TB-1 Digital Input	nput 0		DE dependent		If P100 = 0 (Local) or = 2 (Network) then P121=0 will have no function. If P100 = 1 (Terminal), then P121 = 0 will function as RUN/STOP.		
					1 STO	P (when open, a	ll modes)	When TB1 is asserted, Local modes have no function, Terminal mode has RUN function.
			2 Exte	ernal Fault <b>F.EF</b>		Normally closed circuit; open to trip		
			3 Inve	erse External Fau	lt F.EF	Normally open circuit; close to trip		
			4 Jog	Forward		Jog Forward speed = P134		
			5 Jog	Reverse		Jog Reverse speed = P135 Active even if P112 = 0		
			6 Pres	et Speed #1		For frequency mode see P131P137, For PID mode, see P231P233, For torque mode see, P331P333		
			7 DCI	Brake		Refer to P174; close input to override P175		
			8 Aux	iliary Ramp to S <sup>.</sup>	top	Normally closed: Opening input will ramp drive to STOP according to P127, even if P111 is set to Coast (0 or 1).		
			9 Clea	ar Fault		Close to reset fault		
			10 Acc	el/Decel #2		Refer to P125, P126		
	WARNING Jog overrides all S deactivated or a f				drive while	in Jog mode, the Jog input must be		
	WARNING To use Automatic P121=1; and asse		(power	up start), set	P110 to a re	estart setting; P100 = 1 (Terminal mode);		
P 125	Acceleration Time 2	20.0	0.0	{s}	3600	• Selected using TB-13ATB-13D (P121		
P 126	Deceleration Time 2	20.0	0.0	{s}	3600	<ul> <li>P124 = 17)</li> <li>For S-ramp accel/decel, adjust P106</li> </ul>		
P 127	Deceleration Time for Auxiliary Ramp to Stop	20.0	0.0	{s}	3600	<ul> <li>Selected using TB-13ATB-13D (P121 P124 = 19).</li> <li>For S-ramp accel/decel, adjust P106</li> <li>Once executed, this ramp time has priority over P105 and P126.</li> </ul>		
P 129	Automatic Accel/ Decel rate switch threshold	0.0	0.0	{Hz}	1000	If Actual Frequency < P129 Use Accel/decel time #2 (P125/P126) If Actual Frequency > P129 Use Accel/decel time #1 (P104/P105)		

# Commissioning

Code		Possible	Settings			IMPODIANT
No. Name		Default	Selectio	n		IMPORTANT
P IB I	Preset Speed #1	reset Speed #1 0.0 0.0 {Hz} 500		500	Speed setting is used by P158	
P 132	Preset Speed #2	0.0	0.0	{Hz}	500	
P 133	Preset Speed #3	0.0	0.0	{Hz}	500	
P 134	Preset Speed #4	0.0	0.0	{Hz}	500	
P 135	Preset Speed #5	0.0	0.0	{Hz}	500	
P 136	Preset Speed #6	0.0	0.0	{Hz}	500	
r IJJ	Preset Speed #7	0.0	0.0	{Hz}	500	
P 138	Preset Speed #8	0.0	0.0	{Hz}	500	
P 145	Loss of Load Threshold	0	0	{%}	200	P140, P142 = 10: Output will energize if motor load falls below the P145 value longer
P 146	Loss of Load Delay	0.0	0.0	{s}	240.0	than the P146 time
P 149	Analog Output Offset	0.0	0	{%}	100	Scaled value. Example: P149 = 10%, Scaled variable = freq, P150 = 1, P152 = 60Hz; then TB30 = 0VDC below 6Hz
P 150	TB-30 Output	9	2 2-10 3 0-10 4 2-10 5 0-10 6 2-10 7 0-10	e ) VDC Output Fro ) VDC Load ) VDC Load ) VDC Load ) VDC Torque ) VDC Torque ) VDC Torque ) VDC Power (kW ) VDC Power (kW	equency /)	2-10 VDC signal can be converted to 4-20 mA with a total circuit impedance of 500 $\Omega$
				work Controlled	d	SMV models < 15HP (11kW) require an optional communication module (refer to the network module documentation).
0.57	TB-30 Scaling:	60.0	3.0	uencer Controlle {Hz}	2000	Value set in individual sequencer segments If P150 = 1 or 2, sets the frequency at which
P 152	Frequency	00.0	0.0	luτ	2000	output equals 10 VDC
P 153	TB-30 Scaling: Load	200	10	{%}	500	If P150 = 3 or 4, sets the Load (as a percent of drive current rating) at which output equals 10 VDC.
P 154	TB-30 Scaling: Torque	100	10	{%}	1000	If P150 = 5 or 6, sets the Torque (as a percent of motor rated torque) at which output equals 10 VDC
P 155	TB-30 Scaling: Power (kW)	1.0	0.1	{kW}	200.0	If P150 = 7 or 8, sets the power at which output equals 10 VDC

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Code		Possible	Settings			IMPORTANT	
No.	Name	Default	Selection			IMPORTANT	
P 165	Base Voltage		15	{V}	1000	Valid for V/Hz mode only. Set voltage for bus compensation in V/Hz mode	
P 166	Carrier Frequency	0	0 4 kHz 1 6 kHz 2 8 kHz 3 10 kHz			<ul> <li>As carrier frequency is increased, motor noise is decreased</li> <li>Observe derating in section 2.3</li> <li>Automatic shift to 4 kHz at 120% load</li> <li>NEMA 4X (IP65) Models: Default = 0 (4kHz)</li> <li>NEMA 1 (IP31) Models: Default = 1 (6kHz)</li> </ul>	
P 167(1)	Base Frequency	60.0	10.0	{Hz}	1500	U 100%	
P 168	Fixed Boost	i	0.0 NOTE • P167 =	{%}	40.0	P166 P167 r V0112 Standard applications	
						nds on drive rating	
P 169	Accel Boost	0.0	0.0	{%}	20.0	Accel Boost is only active during acceleration	
םרו פ	Slip Compensation	0.0	0.0	{%}	40.0	Increase P170 until the motor speed no longer changes between no load and full load conditions.	
	Current Limit	Max I	30	{%}	Max I	<ul> <li>When the limit is reached, the drive displays CL(Current Limit), and either the acceleration time increases or the output frequency decreases.</li> <li>Digital outputs can also indicate when the limit is reached; see P140, P142.</li> <li>Refer to section 2.3 for the maximum output current Max I (%)</li> </ul>	
P N2	Current Limit Reduction	0	<ul> <li>0 Current Limit Reduction Active - Normal response</li> <li>1 Current Limit Reduction Active - Fast response</li> <li>2 Current Limit Reduction Disabled - Normal response</li> <li>3 Current Limit Reduction Disabled - Fast response</li> </ul>			In field weakening, the Current Limit is inversely proportional to the speed.	
Р ПЭ	Decel Override Time	2.0	0.0	{s}	60.0	Maximum time before drive trips into HF fault.	
Р ПЧ	DC Brake Voltage	0.0	0.0	{%}	50.0	Setting is a percent of the nominal DC bus voltage.	
P 175	DC Brake Time	0.0	DC Brake v exceptions If P111 run or If P110 If P121	voltage (P174 5: =1, 3 and P1 fault conditi =2, 46 and P124=18 a	4) is applied for 1 75=999.9 the bi on occurs. P175=999.9, brand the correspo	FOR USE WITH DC BRAKING the time specified by P175 with the following rake voltage will be applied continuously until a ake voltage will be applied for 15s onding TB-13 input is CLOSED, brake voltage will OPENED or a fault condition occurs.	

## 4.5.3 Advanced Setup Parameters

Code		Possible	Settings		IMDODTANT
No.	Name	Default	Selection		
P 116	Keypad Setpoint Single Press Increment	0.1	0.1	100.0	Used for run screen setpoint editing only. If P176 >0.1 then scrolling of keypad setpoint is enabled.
פרו פ	Display Frequency Multiplier	0.00	0.00	650.00	<ul> <li>Allows frequency display to be scaled</li> <li>P178 = 0.00: Scaling disabled</li> <li>P178 &gt; 0.00: Display = Actual Frequency X P178</li> </ul>
		i	EXAMPLE If P178 = 29.17 and	d actual frequency	= 60 Hz, then Drive displays 1750 (rpm)
P N9	Run Screen Display	0	0 {Parameter Nu	mber} 599	<ul> <li>0 = Normal Run Screen, this display depends on mode of operation. Refer to section 4.2.</li> <li>Other selections choose a diagnostic parameter to display (P501P599).</li> <li>Parameters P560 - P564 are selectable if the sequencer is enabled (P700 is not 0). P560-P564 are not visible until P700 is enabled.</li> </ul>
P 180	Oscillation Damping Control	0	0	80	0 = Damping disabled Compensation for resonances within drive
P 18 I	Skip frequency 1	0.0	0.0 {Hz}	500	• Drive will not run in the defined skip range;
P 182	Skip frequency 2	0.0	0.0 {Hz}	500	used to skip over frequencies that cause
P 184	Skip frequency bandwidth	0.0	0.0 {Hz}	10.0	<ul> <li>mechanical vibration</li> <li>P181 and P182 define the start of the skip ranges</li> <li>P184 &gt; 0 defines the bandwidth of both ranges.</li> </ul>
		i	NOTE Bandwidth (Hz) = f EXAMPLE: P181 = 1	f <sub>s</sub> (Hz) + P184 (Hz) 18 Hz and P184 = 4	f <sub>s</sub> = P181 or P182 Hz; skip range is from 18 to 22 Hz
P 185	Voltage Midpoint V/Hz characteristic	0	0.0 {V}	P165	Valid only when P300 = 0 or 2. Use with P187 to define midpoint on V/Hz curve.
р IB7 <sup>(2)</sup>	Frequency Midpoint V/Hz characteristic	0.0	0.0 {Hz}	P167	Valid only when P300 = 0 or 2. Use with P185 to define midpoint on V/Hz curve.
P 190	Motor Braking		0 Disabled		Flux brake OFF.
			1 Braking with Bl	US threshold	When drive is in deceleration and V <sub>bus</sub> > V <sub>deceleration</sub> freeze (114% of the rated V <sub>bus</sub> ), the flux brake will be turned ON.
				on with	As long as drive is in deceleration, the flux brake will be ON.
			3 Braking with bι	us regulator	When drive is in deceleration and V <sub>bus</sub> > V <sub>deceleration</sub> $_{freeze}$ (114% of the rated V <sub>bus</sub> ), the motor speed will be increased to reduce the bus voltage. Determined by the value in P191, the speed increment = slip speed * P191(%) / 37.
			4 Special		(Consult factory before using)
					otor. To avoid damage to the motor, use a PTC is used too frequently, the drive will trip fault
P 19 I	Motor Brake Level	0	0 {%} (flux braking disabled)	75	Active when P190 > 0 and drive is in deceleration mode. Use to reduce deceleration time on high inertia loads. NOTE: Over usage of P190 can cause frequent 'overload' trips "F.PF" Not active for P300 = 5 (Torque mode)

Code		Possible	INDODIANI		
No.	Name	Default	Selection	IMPORTANT	
P 192	Motor Braking Deceleration Reduction Level	0.0	0 P167 (base freq) Raising the value of P191 reduces the drive deceleration rate during flux braking.	Active when P190 > 0 and P192 > 0.0, Drive is in deceleration mode. Use to reduce deceleration time on high inertia loads. <b>NOTE:</b> Usage of P192 can cause the drive to decelerate faster than settings in P105/P127. Not active for P300 = 5 (Torque mode)	
P 194	Password	0	0000 9999	<ul> <li>Must enter password to access parameters</li> <li>P194 = 0000: Disables password</li> </ul>	
רפו P	Clear Fault History	0	0 No Action 1 Clear Fault History		
P 199	Program Selection		<ol> <li>Operate from User settings</li> <li>Operate from OEM settings</li> <li>Reset to OEM default settings</li> <li>Reset to 60 Hz default settings</li> <li>Reset to 50 Hz default settings</li> </ol>	<ul> <li>Refer to Notes 1, 2 and 3</li> <li>Refer to Note 1</li> <li>Refer to Note 4</li> <li>Parameters are reset to the defaults listed in this manual.</li> <li>For P199=4, the following exceptions apply: <ul> <li>P103, P152, P161, P167 = 50.0 Hz</li> <li>P165 = 400V (400/480V drives only)</li> <li>P304 = 50 Hz</li> <li>P305 = 1450 RPM</li> <li>P107 = 0 (480 V drives only)</li> </ul> </li> </ul>	
			5 Translate	Refer to Note 5	
		ì	<ul> <li>WARNING!</li> <li>Modification of P199 can affect drive f circuitry may be disabled! Check P100</li> <li>NOTE 1</li> <li>If the EPM does not contain valid OEM P199 is set to 1 or 2.</li> <li>NOTE 2</li> <li>When P199 is set to 1, the drive operat Module and no other parameters can NOTE 3</li> <li>Auto Calibration is not possible when NOTE 4</li> <li>Resetting to 50 and 60 Hz default sett (High). P120 may need to be reset for t fault may occur if P120 and the Assert NOTE 5</li> <li>If an EPM that contains data from a pr installed:</li> <li>The drive will operate according to changed (cE will be displayed if att.</li> <li>To update the EPM to the current set of t</li></ul>	functionality! STOP and EXTERNAL FAULT and P121P124 settings, a flashing GF will be displayed when tes from the OEM settings stored in the EPM be changed ( <b>GE</b> will be displayed if attempted). operating from OEM Settings. ings will set the Assertion Level (P120) to "2" the digital input devices being used. An <b>F_FL</b> ion switch are not set identically. evious compatible software version is to the previous data, but parameters cannot be	

(1) Any changes to this parameter will not take effect until the drive is stopped.

### 4.5.4 PID Parameters

Code		Possible	Settings		IMPORTANT	
No.	Name Default Selection					
P2OD	PID Mode	0	<ul> <li>Disabled</li> <li>Normal-acting</li> <li>Reverse-acting</li> <li>Normal-acting, Bi-o</li> <li>Reverse-acting, Bi-o</li> <li>Reverse-acting, Bi-o</li> <li>NOTE</li> <li>To activate PID mode, or</li> <li>the Auto Reference that PID setpoint reference</li> <li>F_I L fault will occur.</li> </ul>	directional one of the TB-1: at matches the e uses the same PID setpoint refe	<ul> <li>Normal-acting: As feedback increases motor speed decreases</li> <li>Reverse-acting: As feedback increases motor speed increases</li> <li>PID mode is disabled in Vector Torque mode (P300 = 5)</li> <li>Selections 3, 4: If P112=1, PID controlle output sets the speed, (range -max free to +max freq)</li> <li>3 inputs (P121P124) must be used to select desired PID setpoint reference. If the selected analog signal as the PID feedback (P201), an</li> <li>ference is the keypad (▲ and ▼). Set TB-13x = 6</li> </ul>	
P20 I	PID Feedback Source	0	• TB-13x = closed: PI	D mode is activ mode is disabl in P101.	e ed and the drive speed will be controlled by the Must be set to match the PID feedback signal	
P202	PID Decimal Point	1	0 PID Display = XXXX 1 PID Display = XXXX 2 PID Display = XXXX 3 PID Display = X.XXX 4 PID Display = .XXXX	< ( (	Applies to P204, P205, P214, P215, P231 P233, P242, P522, P523	
<b>P2O3</b> (2)	PID Units	0	0 % 1 /UNITS 2 AMPS 3 NONE		Select the UNITS LED that will be illuminated when the drive is running in PID control mode	
P204	Feedback at Minimum Signal	0.0	-99.9	3100.0	Set to match the range of the feedback signal being used	
P205	Feedback at Maximum Signal	100.0	-99.9	3100.0	Example: Feedback signal is 0 - 300 PSI; P204 = 0.0, P205 = 300.0	
רםכק	Proportional Gain	5.0	0.0 {%}	1000.0	Used to tune the PID loop:	
P208	Integral Gain	0.0	0.0 {s}	20.0	Increase P207 until system becomes	
P209	Derivative Gain	0.0	0.0 {s}	20.0	<ul> <li>unstable, then decrease P207 by 10-15%</li> <li>Next, increase P208 until feedback matches setpoint</li> <li>If required, increase P209 to compensate for sudden changes in feedback</li> </ul>	
		i			noise on the feedback signal. Use with care. quired in pump and fan applications	
P2 10	PID Setpoint Ramp	20.0	0.0 {s}	100.0	<ul> <li>time of setpoint change from P204 to P205 or vice versa.</li> <li>Used to smooth the transition from one PID setpoint to another, such as when using the Preset PID Setpoints (P231P233)</li> </ul>	
P2 14	Minimum Alarm	0.0	P204	P205	Use with P140, P142 = 1823	
P2 15	Maximum Alarm	0.0	P204	P205		
P23 I	Preset PID Setpoint #1	0.0	P204	P205	TB-13A activated; P121 = 3 and P200 = 1 or 2	

Code		Possible	Settings		IMPOPTANT				
No.	Name	Default	Selection			IMPORTANT			
P232	Preset PID Setpoint #2	0.0	P204		P205	TB-13B activated; P122 = 3 and P200 = 1 or 2			
P233	Preset PID Setpoint #3	0.0	P204		P205	TB-13C activated; P123 = 3 and P200 = 1 or 2			
P234 <sup>(2)</sup>	Preset PID Setpoint #4	0.0	P204		P205	TB-13D activated; P124 = 3 and P200 = 1 or 2			
P240	Sleep Threshold	0.0	0.0	{Hz}	500.0	• If drive speed < P240 for longer than			
P24 1	Sleep Delay	30.0	0.0	{s}	300.0	P241, output frequency = 0.0 Hz; drive			
<u>P242</u>	Sleep Bandwidth	0.0	0.0	8 <sub>max</sub> =  (P205 - F	B <sub>max</sub>	<ul> <li>display = SLP</li> <li>P240 = 0.0: Sleep mode is disabled.</li> <li>P200 = 02: Drive will start again when speed command is above P240</li> <li>P242 &gt; 0.0: Drive will restart when the PID feedback differs from the setpoint by more than the value of P242 or when the PID loop requires a speed above P240.</li> </ul>			
P243	Feedback Sleep Entry Threshold	0.0	P204		P205	Active only when P244 = 1 or 2			
P244	Sleep Entry Mode	0	1 Enter	SLEEP if Drive SLEEP if Feedb SLEEP if Feedb	oack >P243	For time longer than P241 For time longer than P241 or same as Sel 0 For time longer than P241 or same as Sel 0			
P245	Sleep Entry Stop Type	0	1 Ramp	t to Stop o to Stop with P111 sett	ings				
P246	Feedback Recovery from Sleep Threshold	0.0	P204		P205	Active only when P247 = 1 or 2			
P247	Sleep Recovery Mode	0	or if F setpo 1 Recov	very if Speed Se PID feedback d pint by more th very only if Fee very only if Fee	an P242 dback < P246				
P250	Auto Rinse in Sleep Mode	0	0 Disab 1 Enab	oled		Activated in sleep mode only. Sleep Recovery cancels Auto Rinse			
P25 I	Time Delay between Auto Rinses	30.0	0.0	{min}	6553.5	Time delay reset by re/entering sleep mode			
P252	Auto Rinse Speed	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign = reverse direction			
P253	Auto Rinse Time	0.0	P250=1 ( P251=# r Rinse P252=Hz	ninutes between speed of Pum	een each Pump	Does not include time to decel back to speed P252 P104/ P105/			
P280	Current Level: Flying Restart Type 2	70.0	0.0	{%}	P171	Maximum current during Type 2 flying restart operation			
P28 I	Decel Time: Flying Restart Type 2	3.0	0.0	{sec}	3600.0	Deceleration rate used during Type 2 flying restart operation			

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### 4.5.5 Vector Parameters

Code						
No.	Name	Default	Selection			IMPORTANT
<b>P300</b> (1)	Drive Mode	1	0 Con	istant V/Hz		Constant torque V/Hz control for general applications
			1 Vari	able V/Hz		Variable torque V/Hz control for centrifugal pump and fan applications
			2 Enhanced Constant V/Hz		V/Hz	For single or multiple motor applications that
			3 Enh	anced Variable V,	/Hz	<ul> <li>require better performance than settings 0 or</li> <li>1, but cannot use Vector mode, due to:</li> <li>Missing required motor data</li> <li>Vector mode causing unstable motor operation</li> </ul>
			4 Vec	tor Speed		For single-motor applications requiring higher starting torque and speed regulation
			5 Vec	tor Torque		For single-motor applications requiring torque control independent of speed
	<ul> <li>P300 = 4, 5:</li> <li>Set P302P3</li> <li>Set P399 = 1</li> <li>Make sure m</li> <li>Display will</li> <li>Once the ca</li> <li>Start comm</li> <li>If an attemp</li> <li>performing</li> </ul>				ording to m option 1 fa cold (20° - 2 e <b>CAL</b> for abo n is comple actually sta de to start t tor Calibratio	tor mode or Enhanced V/Hz mode: otor nameplate iled or in case of non-standard motor) 25° C) and apply a Start command out 40 seconds ete, the display will indicate <b>Stop</b> ; apply another rt the motor he drive in Vector or Enhanced V/Hz mode before on, the drive will display <b>F.n1d</b> and will not operate only need to set P302P304
P302 (1)	Motor Rated Voltage		0	{V}	600	Default setting = drive rating
P303 <sup>(1)</sup>	Motor Rated Current		0.1	{A}	500.0	Set to motor nameplate data
<b>P304</b> <sup>(1)</sup>	Motor Rated Frequency	60	0	{Hz}	1000	
P305 <sup>(1)</sup>	Motor Rated Speed	1750	300	{RPM}	65000	Set to motor nameplate data
P306 (1)	Motor Cosine Phi	0.80	0.40		0.99	
		i		= motor Watts /	(motor effic	nown, use one of the following formulas: iency X P302 X P303 X 1.732) rrent / motor current) ]
P3 10 <sup>(1)</sup>	Motor Stator Resistance		0.00	$\{\Omega\}$	64.00	• P310, 311 default setting depends on drive rating
<b>P3    </b> <sup>(1)</sup>	Motor Stator Inductance		0.0	{mH}	2000	<ul> <li>Will be automatically programmed by P399</li> <li>Changing these settings can adversely affect performance. Contact factory technical support prior to changing</li> </ul>
P3 15	Dead Time Compensation Factor	0.0	-50.0	{%}	+50.0	<ul> <li>Adjust dead time correction from internal default</li> <li>Takes effect when P399 = 3.</li> </ul>
P330	Torque Limit	100	0	{%}	400	When P300 = 5, sets the maximum output torque.
P33 I	Preset Torque Setpoint #1	100	0	{%}	400	TB-13A activated; P121 = 3 and P300 = 5
P332	Preset Torque Setpoint #2	100	0	{%}	400	TB-13B activated; P122 = 3 and P300 = 5
P333	Preset Torque Setpoint #3	100	0	{%}	400	TB-13C activated; P123 = 3 and P300 = 5

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Code		Possible	Setting	S			
No.	Name	Default	Selec	tion		IMPORTANT	
<b>P334</b>	Preset Torque Setpoint #4	100	0	{%}	400	TB-13D activated; P124 = 3 and P300 = 5	
P340 (1)	Current Loop P Gain	0.25	0.00		16.0	Changing these settings can adversely affect performance. Contact factory technical support	
	Current Loop I Gain	65	12	{ms}	9990	prior to changing.	
P342 (1)	Speed Loop Adjust	0.0	0.0	{%}	20.0		
РЭЧЭ	Slip Compensation Response Filter	99	90	{ms}	9999	Low pass filter time constant for varying the slip compensation response to changes in the motor current.	
P399	Motor Auto- calibration	0	1 St 2 A 3 By 0 A 4 St	alibration Not Done tandard Calibration En dvanced Calibration Er ypass Calibration, enal peration in vector mod uto Calibration tandard Calibration Co dvanced Calibration Co	nabled ple le w/o mplete	<ul> <li>If P300 = 4 or 5, motor calibration must be performed if P399 is not set to 3 (bypass calibration).</li> <li>If P300=2 or 3, motor calibration is recommended.</li> <li>Use option 2 if option 1 failed or in case of non-standard motors</li> <li>An alternating CAL / Err will occur if: <ul> <li>attempt motor calibration with P300 = 0 or 1</li> <li>motor calibration is attempted before programming motor data</li> </ul> </li> </ul>	
		i	NOTE	<ul> <li>Set P399 = 1 or 2</li> <li>Make sure motor</li> <li>Apply a Start con</li> <li>Display will indic</li> <li>Once the calibrat</li> </ul>	(if optio r is cold ( nmand tate <b>CAL</b> 1 ion is con to actual	for about 40 seconds nplete, the display will indicate <b>Stop</b> ; apply another ly start the motor	

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## 4.5.6 Network Parameters

Code		Possible				IMPORTANT	
No.	Name	Default	Select	tion			
P400	Network Protocol	2	0 N	ot Active		This parameter setting is based upon the	
				emote Keypad		network or I/O module that is installed.	
				odbus RTU			
				ANopen			
			4 D	eviceNet			
			5 Et	hernet			
				ofibus			
			7 Le	com-B			
			· · ·	O Module			
P403	Module Reset	0	0 N	o Action		Transition 0 -> 1 activates Modbus	
			1 A	ctivate Modbus i	elated settings	related settings in P410, P411, P412 Value automatically returns to 0	
P405	Current Network Fault	0	0 N	o Fault		Network triggered fault by writing into register 2107	
			1 F.I	nF1			
			2 F.I	nF2			
			3 F.I	nF3			
			4 F.1	nF4			
			5 F.1	nF5			
			6 F.I	nF6			
			7 F.I	nF7			
			8 F.I	nF8			
			9 F.I	nF9		Overall I/O Message Timeout	
P4 10	Network Address	11	1 - 24			Modbus Node address.	
						After modification, activate with P403	
P4	Network Baud Rate	3	0 24	100 bps		After modification, activate with P403	
				300 bps			
			2 96	500 bps			
				9200 bps			
				3400 bps			
			5 57	, 7600 bps			
				L5200 bps			
P4 12	Network Data	2	0 8,	N, 2		After modification, activate with P403	
	Format		1 8,	N, 1			
			2 8,	E, 1			
			3 8,	0, 1			
P420	Network Timeout	1	0 N	o action		Active when drive is in network control	
	Action		1 St	op (P111)		mode.(Register 2100, bit 5 set)	
			2 Q	uick Stop		Sets the reaction to network faults caused	
			3 Co	ontroller Inhibit		by network timeout or direct writing into	
			4 Tr	ip Fault, F.ntF		the network fault register 2007.	
P42 I	Network Timeout	15.0	0.0	{sec}	300.0		
P430	Display Override	3.0	0.0	{sec}	10.0		
РЧТО	Network Messages	0	0	9999	(Read only)	Valid Network messages received.	
	Received		NOTE	: When the num		s exceeds 9999, the counter resets and	
		1		nes counting fro			
P47 I	Network Messages	0	0	9999	(Read only)	Messages transmitted by the drive.	
	Transmitted		-			s exceeds 9999, the counter resets and	
		i	resumes counting from 0.			s called 3333, the counter resets and	
P498	Modbus Messages	0	0	9999	(Read only)	Modbus messages generating exception responses.	
	with Exception		NOT	. When the num	bor of marca	· · · · ·	
		i				s exceeds 9999, the counter resets and	
	المربعانط ٨٨ م المربي			nes counting fro		Involid Massages year to distant.	
P499	Invalid Modbus	0		9999	(Read only)	Invalid Messages received by the drive.	
	Messages	i				s exceeds 9999, the counter resets and	
L	L		liesnu	nes counting fro	III U.		

## 4.5.7 Diagnostic Parameters

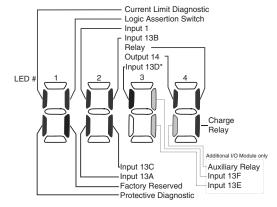
Code		Dion	lov Pongo (PEA		IMPORTANT		
No.	Name	Display Range (READ ONLY)		D UNLY)			
P500	Fault History				<ul> <li>Displays the last 8 faults</li> <li>Format: n.xxx where: n = 18, 1 is the newest fault; xxx = fault message (w/o the F.)</li> <li>Refer to section 5.3</li> </ul>		
P50 I	Software Version				Format: x.yz		
P502	Drive ID				A flashing display indicates that the Drive ID stored in the EPM does not match the drive model it is plugged into.		
P503	Internal Code				Alternating Display: xxx-; -yy		
P505	DC Bus Voltage	0	{VDC}	1500			
P506	Motor Voltage	0	{VAC}	1000			
רספא	Load	0	{%}	255	Motor load as % of drive's output current rating. Refer to section 2.3.		
P508	Motor Current	0.0	{A}	1000	Actual motor current		
P509	Torque	0	{%}	500	Torque as % of motor rated torque (vector mode only)		
PS 10	Output Power kW	0.00	{kW}	650.0			
PS 1 1	Total kWh	0.0	{kWh}	9999999	Alternating display: xxx-; yyyy when value exceeds 9999		
PS 12	Heatsink Temp	0	{°C}	150	Heatsink temperature		
P520	0-10 VDC Input	0.0	{VDC}	10.0	Actual value of signal at TB-5 (See P162)		
P52 I	4-20 mA Input	0.0	{mA}	20.0	Actual value of signal at TB-25 (See P162)		
P522	TB-5 Feedback	P204		P205	TB-5 signal value scaled to PID feedback units (See P162)		
P523	TB-25 Feedback	P204		P205	TB-25 signal value scaled to PID feedback units (See P162)		
P524	Network Feedback	P204		P205	Network signal value scaled to PID feedback units		
P525	Analog Output	0	{VDC}	10.0	Refer to P150P155		
P527	Actual Output Frequency	0	{Hz}	500.0			
P528	Network Speed Command	0	{Hz}	500.0	Command speed if (Auto: Network) is selected as the speed source		
P530	Terminal and Protection Status				Indicates terminal status using segments of the LED display. (Refer to section 4.5.7.1)		
P53 I	Keypad Status				Indicates keypad button status using segments of the LED display. (Refer to section 4.5.7.2)		
P540	Total Run Time	0	{h}	9999999	Alternating display: xxx-; yyyy when value exceeds 9999		
P54 I	Total Power On Time	0	{h}	99999999			
P550	Fault History	1		8	<ul> <li>Displays the last 8 faults</li> <li>Format: n.xxx where: n = 18, 1 is the newest fault; xxx = fault message (w/o the F.)</li> <li>Refer to section 5.3</li> </ul>		
P55 I	Fault History Time	0	{h}	9999999	Display: "n.hh-" "hhhh" "mm.ss" = fault #, hours, seconds The "hhhh" screen is displayed after hours exceed 999.		
P552	Fault History Counter	0		255	Number of sequential occurrences of a fault. For example: 3 external faults occur over a period of time with no other errors occurring. Then P552 will indicate 3, P550 will indicate the error EF and P551 will indicate the time of the first fault occurrence.		

#### 4.5.7.1 Terminal & Protection Status Display

Parameter P530 allows monitoring of the control terminal points and common drive conditions:

An illuminated LED segment indicates:

- the protective circuit is active (LED 1)
- the Logic Assertion Switch is set to High (+)
- input terminal is asserted (LED 2)
- output terminal is energized (LED 4)
- the Charge Relay is not a terminal, this segment will be illuminated when the Charge Relay is energized (LED 4).



\* Input 13D available on 15-60HP (11-45kW) models only

4.5.7.2 Keypad Status Display

Parameter P531 allows monitoring of the keypad pushbuttons:

An illuminated LED segment indicates when the button is depressed.

LED 1 and LED 2 are used to indicate pushbutton presses on a remote keypad that is attached to the drive. LED 3 and LED 4 indicate button presses on the local drive keypad.

## 4.5.8 Custom Modbus Instructions for ESVxxxNxxxXB571 models

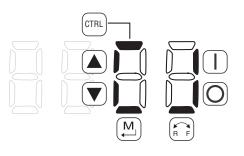
Control scheme, new register area and control word has been implemented.

Legacy control scheme utilizing: writing to special registers 48 and 49 to 'unlock' control and parameters is not supported any more in these drives. Legacy control register is no longer supported as well. Requirement for one of the digital input terminals to be asserted with its selection set to 'Network Enabled' has been removed.

To simplify access and control, new register area has been implemented starting at reg. address 2000. In this special range, multiple registers access is supported.

Automatic Restarts (power up starts) are working only if P110 is set to one of the restarts settings and: P100 = 1 (Terminal mode); P121 = 0 or 1; and terminal Tb1 is asserted.

Modbus Reg.	Name	Access Type	Range of adjustment	Important
2000	Drive Status Word	Read only	0 – 0xFFFF	
	See bit details below			
2001	Actual Frequency	Read only	0 – 65535 [0.1Hz]	Resolution 0.1Hz (ex. 345 – 34.5Hz)
2002	Drive Fault Code	Read only	0-255	See details below
2003	Drive State	Read only	0 – 255	See details below
2004	Motor Voltage	Read only	0-1000 [VAC]	RMS voltage applied to Motor (P506)
2005	Motor Current	Read only	0-1000 [0.1A]	Motor phase current (P508)



Modbus Reg.	Name	Access Type	Range of adjustment	Important
2006	Drive Load	Read only	0-255 [%]	Motor load as % of drive's output current rating (P507)
2007	Output Power	Read only	0-655.00 [0.01 KW]]	
2008	Heatsink Temperature	Read only	0-150 [°C]	
2009	DC Bus Voltage	Read only	0-1500 [VDC]	
2010	Digital Inputs	Read only	Word representing misc. binary statuses	See reference below
2011	Actual Torque	Read only	0-500%	Torque as % of motor rated torque (vector mode only)
2012	Actual Setpoint Frequency	Read only	0 – 65535 [0.1Hz]	Resolution 0.1Hz (ex. 345 – 34.5Hz)
2013	Reserved	Read only	0 – 0xFFFF	
2014	Reserved	Read only	0 – 0xFFFF	
2015	Reserved	Read only	0 – 0xFFFF	
2016	Reserved	Read only	0 – 0xFFFF	
2017	Reserved	Read only	0 – 0xFFFF	
2018	Reserved	Read only	0 – 0xFFFF	
2100	Drive Control Word	Read/Write	0 – 0xFFFF	
	See bit details below			
2101	Network Frequency Setpoint	Read/Write	0 – 65535 [0.1Hz]	Resolution 0.1Hz (ex. 345 – 34.5Hz)
2102	Network Analog Output	Read/Write	0 – 1000 [0.01 VDC]	Sets the output voltage level at terminal Tb30. P150 must be set to 9 'Network Control'
2103	Digital/Relay Output	Read/Write	Reserved	Reserved – User controlled digital output and relay are not available
2104	Network PID Setpoint	Read/Write	P204P205	Min/max user feedback scaling Signed Feedback Display Units
2105	Network PID Feedback Reference	Read/Write	P204P205	Min/max user feedback scaling Signed Feedback Display Units
2106	Network Torque Setpoint	Read/Write	0-100%	
2107	Trigger Network Fault	Read/Write	0-9	Writing into this register triggers drive fault 'F.Fn19. To clear it, first write 9 into this register.
2108	Override Display Dig 1 and 2	Read/Write	0-0xFFFF	High byte represents the 8 LED segments of digit 1 of Drive display. Low byte represents the 8 LED segments of digit 2 of Drive display.
2109	Override Display Dig 2 and 3	Read/Write	0-0xFFF	High byte represents the 8 LED segments of digit 3 of Drive display. Low byte represents the 8 LED segments of digit 4 of Drive display. After writing this register (2009), if both values in reg. 2108 and 2109 are not equal 0 the Drive display will switch to display the override value. See note below with example.
2110	Reserved	Read/Write	0-0xFFFF	

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### 4.5.8.1 Register 2000 - Drive Status Word

Register 2000 - Drive Status Word				
Bit	Description			
0	1 = Faulted			
1	Reserved			
2	1 = Running Forward			
3	1 = Running Reverse			
4	1 = Ready			
5	0 = Local Control 1 = Control from Network			
6	0 = Local reference 1 = Reference from Network			
7	1 = At reference			
8	Actual set point source:			
9 10 11	0 - keypad 1 - 0-10VDC 2 - 4-20mA 3 - Preset #1 4 - Preset #2 5 - Preset #3 6 - Preset #4 7 - Preset #5 8 - Preset #6 9 - Preset #7 10 - MOP 11 - Network			
12	1 = PID Active (closed loop)			
13	1 = Torque mode active			
14	1 = Current limit			
15	1 = DC Braking			

### 4.5.8.2 Register 2002 - Drive Fault

	Register 2002 - Drive Fault				
Fault #	Description	Fault #	Description	Fault #	Description
0	No Fault	15	Start Fault	30	Internal #11
1	IGBT Temperature Fault	16	Incompatible Parameter Set	31	Internal #12
2	Output Fault	17	EPM Hardware Fault	32	Internal #13
3	Ground Fault	18	Internal #1	33	Internal #14
4	Temperature Fault	19	Internal #2	34	Comm. Module Failure
5	Flying Start Fault	20	Internal #3	35	Network Fault
6	High DC BUS	21	Internal #4	36	Network Fault #1
7	Low DC BUS	23	Internal #6	37	Network Fault #2
8	Overload Fault	24	Internal #7	38	Network Fault #3
9	OEM Fault	25	Internal #8	39	Network Fault #4
10	Illegal Setup Fault	26	Internal #9	40	Network Fault #5
11	Dynamic Brake Fault	27	Internal #10	41	Network Fault #6
12	Phase Lost	28	Remote Keypad Lost	42	Network Fault #7
13	External Fault	29	Assertion Level Fault	43	Network Fault #8
14	Control Fault			44	Network Fault #9

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# Commissioning

### 4.5.8.3 Register 2003 - Drive State

Register 2003: Drive Status			
Status Number	Description		
0	Fault Locked		
1	Fault		
2	Start Pending		
3	Identification Not done		
4	Stop - Inhibit		
5	Stop		
6	Switching On Sequence		
7	Identification in Process		
8	Running		
9	Acceleration		
10	Deceleration		
11	Deceleration Override		
12	DC Brake		
13	Flying start		
14	Slow Current Limit		
15	Fast Current Limit		
16	Sleep mode		

# 4.5.8.4 Register 2010 - Digital Inputs

Register 2010: Digital Inputs			
Status Number	Description		
0			
1			
2	Output Fault		
3	Fast Current Limit State		
4	TB1 ON		
5			
6	TB13A		
7	TB13B		
8	TB13C		
9	TB14 Out State		
10	Relay State		
11	Charge Relay		
12	Assertion level		
13			
14			
15			
16			

4.5.8.5 Registe	2100 - Network Control Word
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Register 210	Register 2100 - Network Control Word				
Bit	Description				
0	0 = NOT Run Forward 1 = Run Forward				
1	0 = NOT Run Reverse 1 = Run Reverse				
2	Fault reset on transition from 0 to 1				
3	Reserved				
4	Reserved				
5	0 = Local Control 1 = Network Control *This Bit MUST be set for the drive to start/stop from Modbus*				
6	0 = Local Speed reference 1 = Network Speed reference *This Bit MUST be set for the drive to accept speed from Modbus*				
7	Reserved				
8	Network Speed reference (valid when bit 6 set)				
9	0 – Network				
10	1 – keypad				
11	2-0-10VDC				
11	3 – 4-20mA				
	4 – Preset #1 5 – Preset #2				
	6 – Preset #2				
	7 – Preset #4				
	8 – Preset #5				
	9 – Preset #6				
	10 – Preset #7				
	11-MOP				
12	0 = No Action				
	1 = Inhibit (Coast to STOP)				
13	0 = No Action				
	1 = Activate Quick STOP				
14 0 = No Action					
	1 = Force Manual Mode (active only in Network Control, in PID mode will force open loop)				
15	0 = DC brake active 1 = DC brake NOT active				

Example of usage: To start the drive write into register 2100 value 0x0061. Since Network reference is set as well (bit6 = 1), writing into reg. 2101 frequency setpoint will take effect as well.

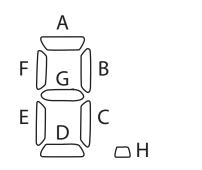
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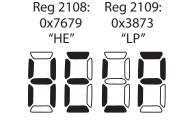
Register	Byte	Description	
2108	108 High Byte Display LED Digit 1 – number represents 7 segments		
	Low Byte	Display LED Digit 2 – number represents 7 segments+ decimal point	
2109	High Byte	Display LED Digit 3 – number represents 7 segments+ decimal point	
	Low Byte	Display LED Digit 4 – number represents 7 segments+ decimal point	

#### 4.5.8.6 Registers 2108 and 2109 - Drive Display Override

Encoding of LED segments:

Segment A – bit 0 Segment B – bit 1 Segment C – bit 2 Segment D – bit 3 Segment E – bit 4 Segment F – bit 5 Segment G – bit 6 Segment H – bit 7





Example: letter 'H' – encoded as 0x76

To display word: 'HELP' – write following values: to register 2108 -> 0x7679 ('HE'), and to register 2109 -> 0x3873 ('LP').

Once register 2109 is written display will switch to new value. To switch off display override, write 0x0000 into registers 2108 and 2109, or drive will return to its normal display after time period set in P430. To maintain the 'override' display, register 2109 must be re-written periodically – faster than P430.

# 5 Troubleshooting and Diagnostics

# 5.1 Status/Warning Messages

Status / Warning		Cause	Remedy
br	DC-injection brake active	<ul> <li>DC-injection brake activated</li> <li>activation of digital input (P121 = 7)</li> <li>automatically (P110 = 2, 46)</li> <li>automatically (P111 = 1, 3)</li> </ul>	<ul> <li>Deactivate DC-injection brake</li> <li>deactivate digital input</li> <li>automatically after P175 time has expired</li> </ul>
ЬF	Drive ID warning	The Drive ID (P502) stored on the EPM does not match the drive model.	<ul> <li>Verify motor data (P302P306) and perform Auto Calibration.</li> <li>Set drive mode (P300) to 0 or 1</li> <li>Reset the drive (P199 to 3 or 4) and reprogram.</li> </ul>
EAL	Motor Auto-calibration active	Refer to P300, P399	Motor Auto-calibration is being performed
сE	An EPM that contains valid data from a previous software version has been installed	An attempt was made to change parameter settings	Parameter settings can only be changed after the EPM data is converted to the current version (P199 = 5)
EL	Current Limit (P171) reached	Motor overload	<ul> <li>Increase P171</li> <li>Verify drive/motor are proper size for application</li> </ul>
dEC	Decel Override	The drive has stopped decelerating to avoid tripping into <b>HF</b> fault, due to excessive motor regen (2 sec max).	If drive trips into <b>HF</b> fault: • Increase P105, P126 • Install Dynamic Braking option
Err	Error	Invalid data was entered, or an invalid command was attempted	
FEL	Fast Current Limit	Overload	Verify drive/motor are proper size for application
FSE	Flying Restart Attempt after Fault	P110 = 5,6	
GE	OEM Settings Operation warning	An attempt was made to change parameter settings while the drive is operating in OEM Settings mode.	In OEM Settings mode (P199 = 1), making changes to parameters is not permitted.
GF	OEM Defaults data warning	An attempt was made to use (or reset to) the OEM default settings (P199 = 1 or 2) using an EPM without valid OEM data.	Install an EPM containing valid OEM Defaults data
LC	Fault Lockout	The drive attempted 5 restarts after a fault but all attempts were unsuccessful (P110 = 36)	<ul> <li>Drive requires manual reset</li> <li>Check Fault History (P500) and correct fault condition</li> </ul>
PdEC	PID Deceleration Status	PID setpoint has finished its ramp but the drive is still decelerating to a stop.	
Pid	PID Mode Active	Drive has been put into PID Mode.	Refer to P200
SLP	Sleep Mode is active	Refer to P240P242	
SP	Start Pending	The drive has tripped into a fault and will automatically restart (P110 = 36)	To disable Auto-Restart, set P110 = 02
SPd	PID Mode disabled.	Drive has been taken out of PID Mode. Refer to P200.	
StoP	Output frequency = 0 Hz (outputs U, V, W inhibited)	Stop has been commanded from the keypad, terminal strip, or network	Apply Start command (Start Control source depends on P100)

# 5.2 Drive Configuration Messages

When the Mode button is pressed and held, the drive's display will provide a 4-digit code that indicates how the drive is configured. If the drive is in a Stop state when this is done, the display will also indicate which control source commanded the drive to Stop (the two displays will alternate every second).

Configuration Display					
Format = x.y.zz	x = Control Source:	y = Mode:	zz = Reference:		
	<ul> <li>L = Local Keypad</li> <li>E = Terminal Strip</li> <li>r = Remote Keypad</li> <li>n = Network</li> </ul>	<ul> <li><b>5</b> = Speed mode</li> <li><b>P</b> = PID mode</li> <li><b>E</b> = Torque mode</li> <li><b>C</b> = Sequencer mode</li> </ul>	<pre> <b>[P</b> = Keypad ▲ ▼ <b>EU</b> = 0-10 VDC (TB-5) <b>E</b> I = 4-20 mA (TB-25) <b>JG</b> = Jog <b>nE</b> = Network <b>DP</b> = MOP <b>P</b> I<b>P</b> = Preset 17 <b>D</b> I <b>IB</b> = Sequencer Segment </pre>		
	Example:         L.S.CP = Local Keypad Start control, Speed mode, Keypad speed reference         t.p.EU = Terminal Strip Start control, PID mode, 0-10 VDC setpoint reference         t.C.12 = Terminal Strip Start control, Sequencer Operation (Speed mode), Segment #12         n.t.p2 = Network Start control, Vector Torque mode, Preset Torque #2 reference         n.S.03 = Network Start control, Speed mode, Speed reference from Sequencer segment #03				
	Stop Source Display				
Format = x <b>_5LP</b>	<ul> <li>L_SLP = Stop command came from Local Keypad</li> <li>L_SLP = Stop command came from Terminal Strip</li> <li>r_SLP = Stop command came from Remote Keypad</li> <li>n_SLP = Stop command came from Network</li> </ul>				

## 5.3 Fault Messages

The messages below show how they will appear on the display when the drive trips. When looking at the Fault History (P500), the  $F_{-}$  will not appear in the fault message.

Fault		Cause	Remedy <sup>(1)</sup>
F_AF	High Temperature fault	Drive is too hot inside	<ul><li>Reduce drive load</li><li>Improve cooling</li></ul>
F_AL	Assertion Level fault	<ul> <li>Assertion Level switch is changed during operation</li> <li>P120 is changed during operation</li> <li>P100 or P121 is set to a value other than 0 and P120 does not match the Assertion Level Switch.</li> </ul>	Make sure the Assertion Level switch and P120 are both set for the type of input devices being used, prior to setting P100 or P121. Refer to 3.2.3 and P120.
F_bF	Personality fault	Drive Hardware	Cycle Power
F_CF	Control fault	An EPM has been installed that is either blank or corrupted	<ul> <li>Power down and install EPM with valid data</li> <li>Reset the drive back to defaults (P199 = 3,</li> </ul>
F_cF	Incompatible EPM fault	An EPM has been installed that contains data from an incompatible parameter version	<ul> <li>Reset the drive back to defaults (P199 = 3, 4) and then re-program</li> <li>If problem persists, contact factory technical support</li> </ul>
F_cFt	Forced Translation fault	An EPM from an old drive put in new drive causes drive to trip F_cFT fault.	Press [M] (mode button) twice to reset
F_dbF	Dynamic Braking fault	Dynamic braking resistors are overheating	<ul> <li>Increase active decel time (P105, P126, P127).</li> <li>Check mains voltage and P107</li> </ul>
F_EF	External fault	<ul> <li>P121 = 2 and that digital input has been opened.</li> <li>P121 = 3 and that digital input has been closed.</li> </ul>	<ul> <li>Correct the external fault condition</li> <li>Make sure digital input is set properly for NC or NO circuit</li> </ul>
F_F I	EPM fault	EPM missing or defective	Power down and replace EPM
F_F2  F_F 12	Internal faults		Contact factory technical support
F_For	Control Configuration Fault		
F_FoL	TB25 (4-20 mA signal) Threshold fault	4-20 mA signal (at TB-25) drops below the value set in P164.	<ul><li>Check signal/signal wire</li><li>Refer to parameters P163 and P164.</li></ul>
F_GF	OEM Defaults data fault	Drive is powered up with P199 =1 and OEM settings in the EPM are not valid.	Install an EPM containing valid OEM Defaults data or change P199 to 0.
F_HF	High DC Bus Voltage fault	Mains voltage is too high	Check mains voltage and P107
		Decel time is too short, or too much regen from motor	Increase active decel time (P105, P126, P127) or install Dynamic Braking option
F_ IL	Digital Input Configuration fault	More than one digital input set for the same function	Each setting can only be used once (except settings 0 and 3)
	(P121)	Only one digital input configured for MOP function (Up, Down)	One input must be set to MOP Up, another must be set to MOP Down
		PID mode is entered with setpoint reference and feedback source set to the same analog signal	Change PID setpoint reference (P121P124) or feedback source (P201).
		One of the digital inputs (P121P124) is set to 10 and another is set to 1114. One of the digital inputs (P121P124) is set to 11 or 12 and another is set to 13 or 14.	Reconfigure digital inputs
		PID enabled in Vector Torque mode (P200 = 1 or 2 and P300 = 5)	PID cannot be used in Vector Torque mode

# Troubleshooting and Diagnostics

Fault		Cause	Remedy <sup>(1)</sup>
F_JF	Remote keypad fault	Remote keypad disconnected	Check remote keypad connections
F_LF	Low DC Bus Voltage fault	Mains voltage too low	Check mains voltage
F_n ld	No Motor ID fault	An attempt was made to start the drive in Vector or Enhanced V/Hz mode prior to performing the Motor Auto- calibration	Refer to parameters P300P399 for Drive Mode setup and calibration.
F_nEF	Module communication fault	Communication failure between drive and Network Module.	Check module connections
F_nF 1  F_nF9	Network Faults	Refer to the module documentation. for Causes and Remedies.	
F_DF	Output fault:	Output short circuit	Check motor/motor cable
	Transistor fault	Acceleration time too short	Increase P104, P125
		Severe motor overload, due to: • Mechanical problem • Drive/motor too small for application	<ul> <li>Check machine / system</li> <li>Verify drive/motor are proper size for application</li> </ul>
		Boost values too high	Decrease P168, P169
		Excessive capacitive charging current of the motor cable	<ul> <li>Use shorter motor cables with lower charging current</li> <li>Use low capacitance motor cables</li> <li>Install reactor between motor and drive.</li> </ul>
		Failed output transistor	Contact factory technical support
F_DF I	Output fault: Ground	Grounded motor phase	Check motor and motor cable
	fault	Excessive capacitive charging current of the motor cable	Use shorter motor cables with lower charging current
F_PF	Motor Overload fault	Excessive motor load for too long	<ul> <li>Verify proper setting of P108</li> <li>Verify drive and motor are proper size for application</li> </ul>
F_rF	Flying Restart fault	Controller was unable to synchronize with the motor during restart attempt; (P110 = 5 or 6)	Check motor / load
F_SF	Single-Phase fault	A mains phase has been lost	Check mains voltage
F_UF	Start fault	Start command was present when power was applied (P110 = 0 or 2).	<ul> <li>Must wait at least 2 seconds after power-up to apply Start command</li> <li>Consider alternate starting method (P110).</li> </ul>
F_FAU	TB5 (0-10V signal) Threshold fault	0-10V signal (at TB5) drops below the value set in P158.	<ul> <li>Check signal/signal wire</li> <li>Refer to parameters P157 and P158</li> </ul>

(1) The drive can only be restarted if the error message has been reset.

Notes

#### EDBSV571 • 13441423 • EN • 1.0 • TD16



Lenze Americas Corporation 630 Douglas Street Uxbridge, MA 01569 USA 1 800 217-9100 marketing@lenzeamericas.com www.Lenze.com

Service Lenze AC Tech Corporation 630 Douglas Street Uxbridge, MA 01569 USA 1 508 278-9100 1 508 278 6620 repair@lenzeamericas.com

